

Work Order ID 107794

October-02-13 10:46:27 AM

107794

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Item ID: D4073-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Door Hinge Backing Plate

Start Date: 10/02/13

Start Qty: 10.00

10

Cust Item ID:

Required Date: 10/11/13

Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: ✓

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4073	B
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100

0.00

100

Waterjet

Memo

0.00

20 0 Jm13-10-04

FLOW CNC Waterjet

0001.003

1-Cut as per Dwg

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

20 0 Jm13-10-04

Quality Control

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Item ID: D4073-3

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Door Hinge Backing Plate

Start Date: 10/02/13 Start Qty: 10.00 *10*

Cust Item ID:

Required Date: 10/11/13 Req'd Qty: 10.00 *10*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

20

13-10-01

DAS
102

120

QC

Memo

0.00

Quality Control

130

Chemical Conversion Coat per QSI005 4.1

0.00

20

13-10-04

130

HandFinish

Memo

0.00

Hand Finishing

140

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

20x8m/13/10/07

140

Powdercoat

Powder Coating

Memo

0.00

POWDER COAT:

Start Time: 12:00

Oven Temperature: 320°

Finish Time: 12:30

W126125

Picklist Print

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Work Order ID: 107794

Parent Item: D4073-3

Parent Item Name: Door Hinge Backing Plate

Start Date: 10/02/13

Required Date: 10/11/13

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:EC
CHANGE AS PER ECN 11-598 11-07-05 JFS VERIFIED BY:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.063 6061-T6 .063 Sheet		Purchased	No			100	sf	645.2905	0.02777	①			Jm340 .04

Location	Loc Qty	Loc Code
MAT021	645.2905	
123135	120.2625	
124003	72.113	
M126075	116.915	126075
M127006	336	

DART AEROSPACE LTD	Work Order:	10794
Description: Door Hinge Backing Plate	Part Number:	D4073-3
Inspection Dwg: D4073	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	Jm	Audited by:	Das 09	Preliminary Approval:	
Date:	13-10-04	Date:	13-10-04	Date:	

Rev	Date	Change	Revised by	Approved
A	10.10.25	New Issue	KJ	
B	11.07.26	Dwg Rev updated	KJ	<i>[Signature]</i> <i>[Signature]</i>

